

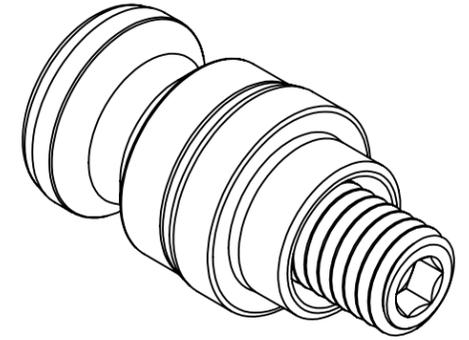
8 7 6 5 4 3 2 1

DRAWING ONLY SHOWS RELEVANT INFORMATION FOR 5TH AXIS CUSTOMERS

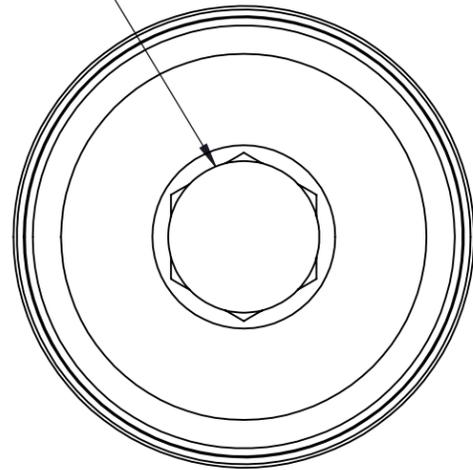
MATERIAL: S7 TOOL STEEL

COMPATIBLE WITH OTHER 52MM TOP TOOLING SYSTEM

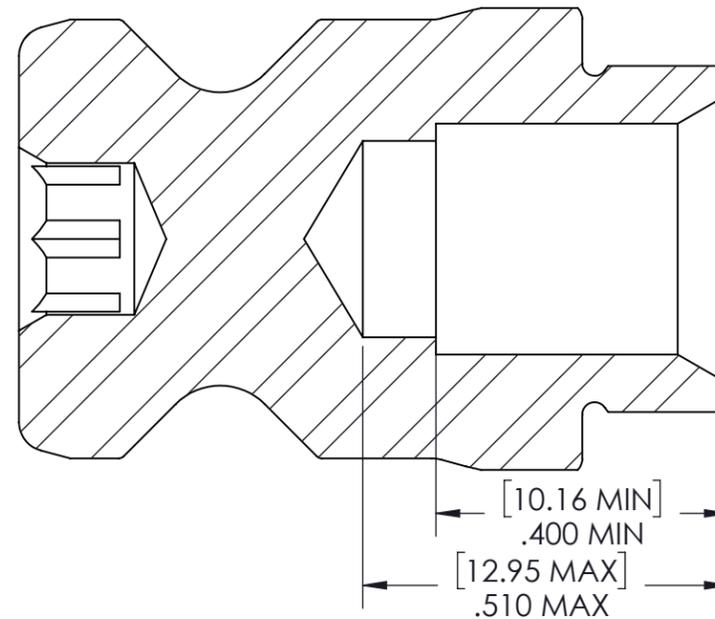
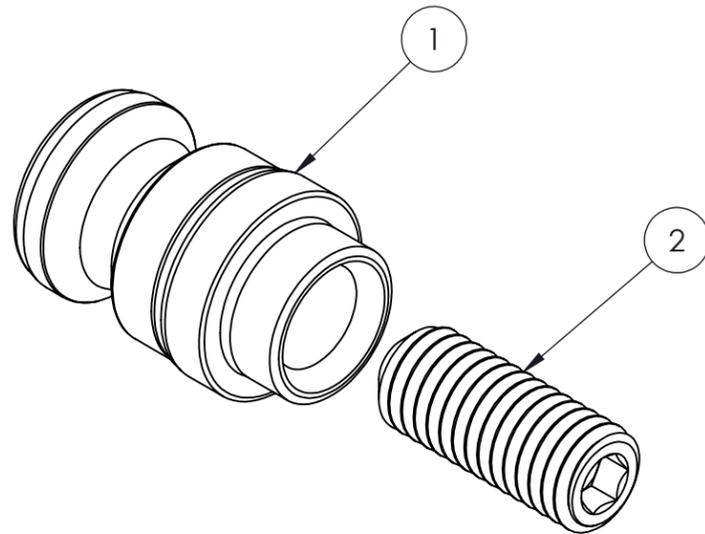
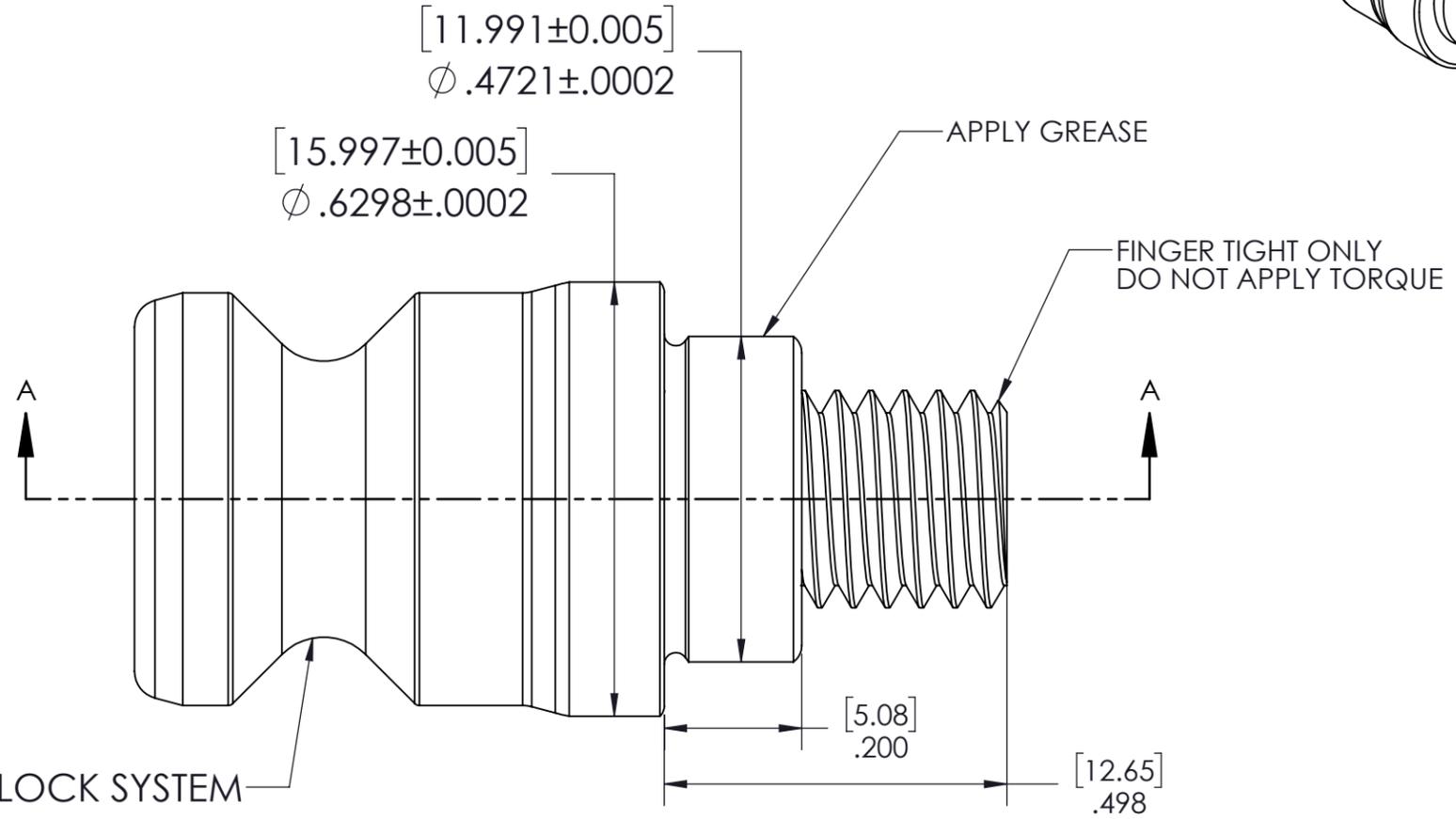
PS16F



5MM HEX



INTERFACES WITH 5TH AXIS ROCKLOCK SYSTEM



SECTION A-A

NO.	PART NO.	DESCRIPTION	QTY
1	PS16F-1	PULL STUD, ROCKLOCK 52MM, UNASSEMBLED	1
2	M8X020.CPSS	CUP POINT SET SCREW, M8-1.25 THREAD, 20MM LENGTH	1

FOR REFERENCE ONLY - NOT FOR RESALE

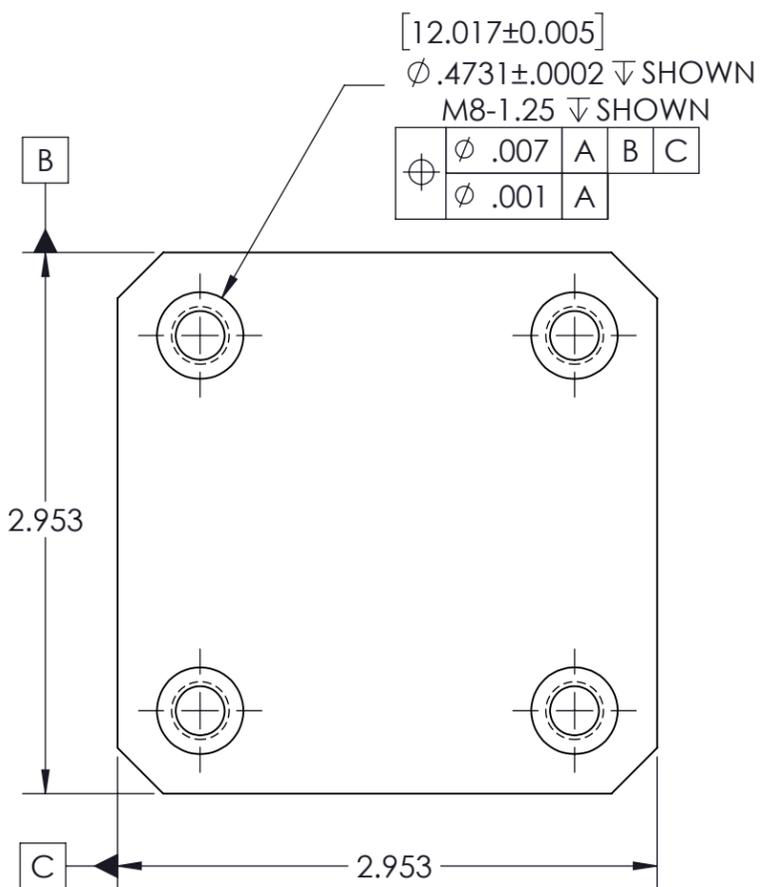
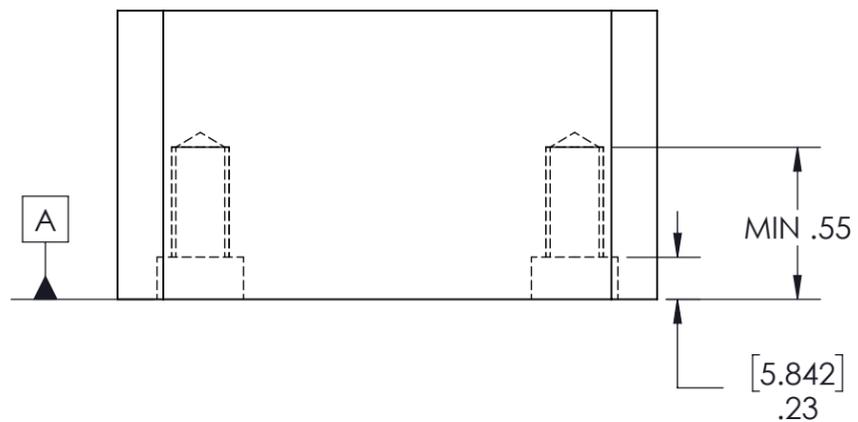
METRIC <small>DRAWN IN ACCORDANCE WITH ASME Y14.5-2009</small>			<small>WWW.FIFTHAXIS.COM</small> 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 F (858) 505-9344	
DRAWN BY Y. RHEE	DATE 03/17/21		DESCRIPTION PULL STUD, ROCKLOCK 52MM	
THRID ANGLE PROJECTION 	SIZE B	PART NO. PS16F	REV D	DO NOT SCALE DRAWING SCALE 4:1 WEIGHT: LESS THAN 1 LB SHEET 1 OF 2

8 7 6 5 4 3 2 1

DRAWING ONLY SHOWS RELEVANT INFORMATION FOR 5TH AXIS CUSTOMERS

WORKS FOR PS16F, PS16F-PY

PS16F



METRIC <small>DRAWN IN ACCORDANCE WITH ASME Y14.5-2009</small>			<small>WWW.FIFTHAXIS.COM</small> 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 F (858) 505-9344	
DRAWN BY Y. RHEE	DATE 03/17/21		DESCRIPTION 52MM ROCKLOCK PULL STUD HOLE PREP FOR CUSTOM TOOLING	
THRID ANGLE PROJECTION 		SIZE B	PART NO. PSHP-52	REV A
<small>DO NOT SCALE DRAWING</small>		<small>SCALE 1:1</small>	<small>WEIGHT: LESS THAN 1 LB</small>	<small>SHEET 2 OF 2</small>