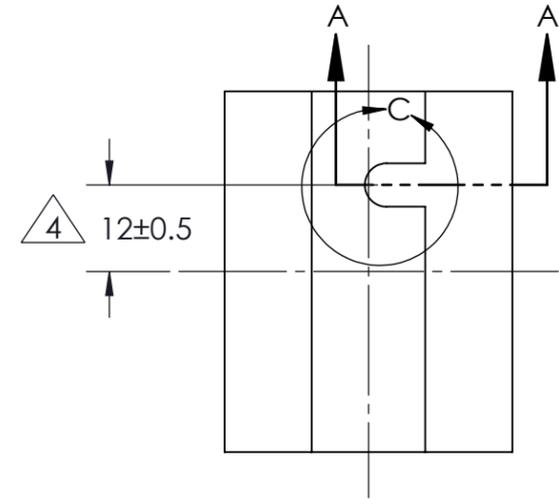
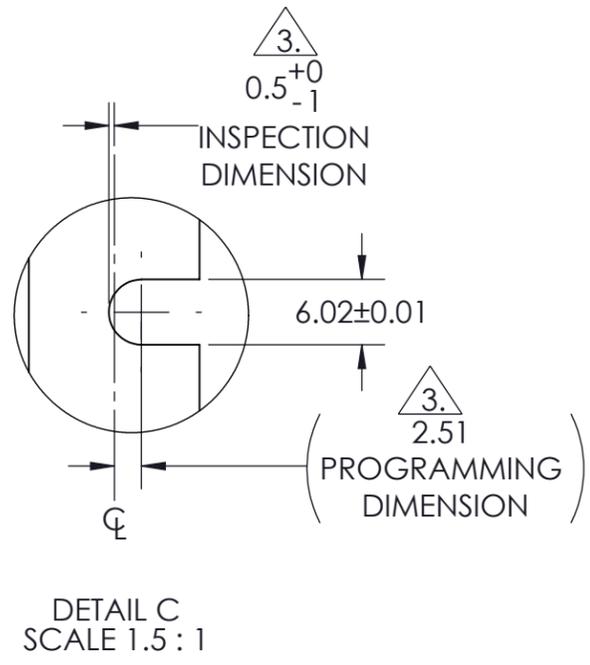
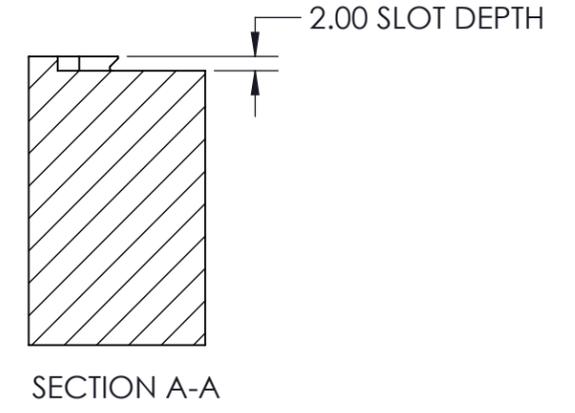
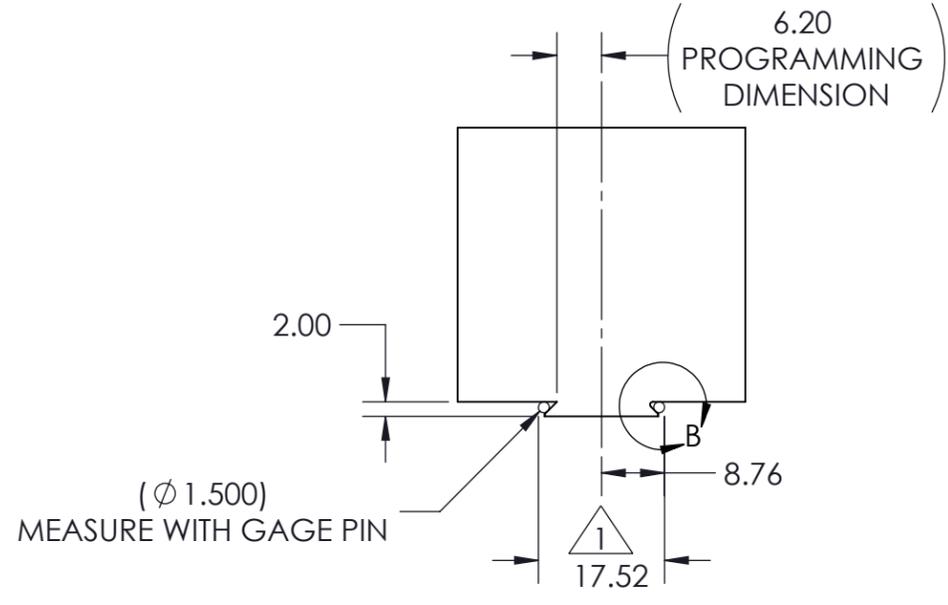
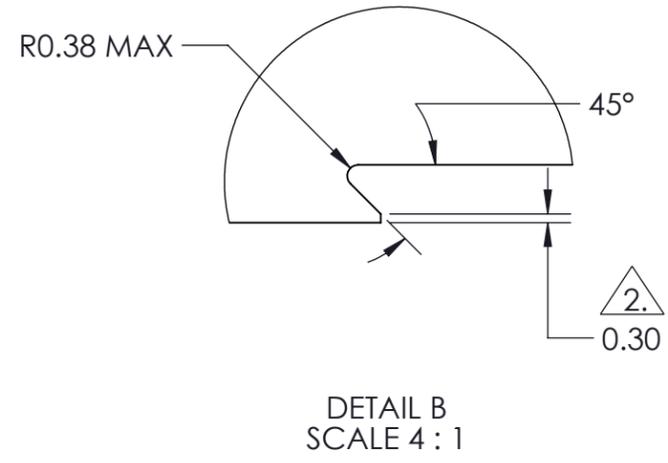


**NOTES:**

- 1. DOVETAIL WIDTH WILL NOT CHANGE WITH VARYING DOVETAIL DEPTH
- 2. MACHINE EDGE BREAK ON DOVETAIL POINT
- 3. SLOT DIMENSION TO THE CENTERLINE IS **CRITICAL**, IF DIMENSION IS TOO LARGE, STOCK MAY REST AGAINST LOCATING PIN INSTEAD OF DOVETAIL CUT SURFACES.
- 4. IF STOCK IS OVERSIZED, THE TOLERANCE IS INCREASED BY HALF THE EXTRA STOCK

# DM25 DOVETAIL STOCK PREPARATION



<b>MILLIMETER</b> <small>DRAWN IN ACCORDANCE WITH ASME Y14.5-2009</small> <b>PROPRIETARY AND CONFIDENTIAL</b> <small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIFTH AXIS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIFTH AXIS, INC. IS PROHIBITED.</small>	<b>TOLERANCES</b> <small>UNLESS OTHERWISE SPECIFIED</small> X ± 1.0 .X ± 0.3 ANGLULAR ± 0.5° .XX ± 0.13	WWW.FIFTHAXIS.COM 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 F (858) 505-9344		
	<small>THIRD ANGLE PROJECTION</small> 		DESCRIPTION DM25 DOVETAIL STOCK PREP	
SIZE <b>B</b>	PART NO. DSP-DM25	REV <b>A</b>		
<small>DO NOT SCALE DRAWING</small>		<small>SCALE 2:1</small>	<small>WEIGHT:</small>	<small>SHEET 1 OF 1</small>