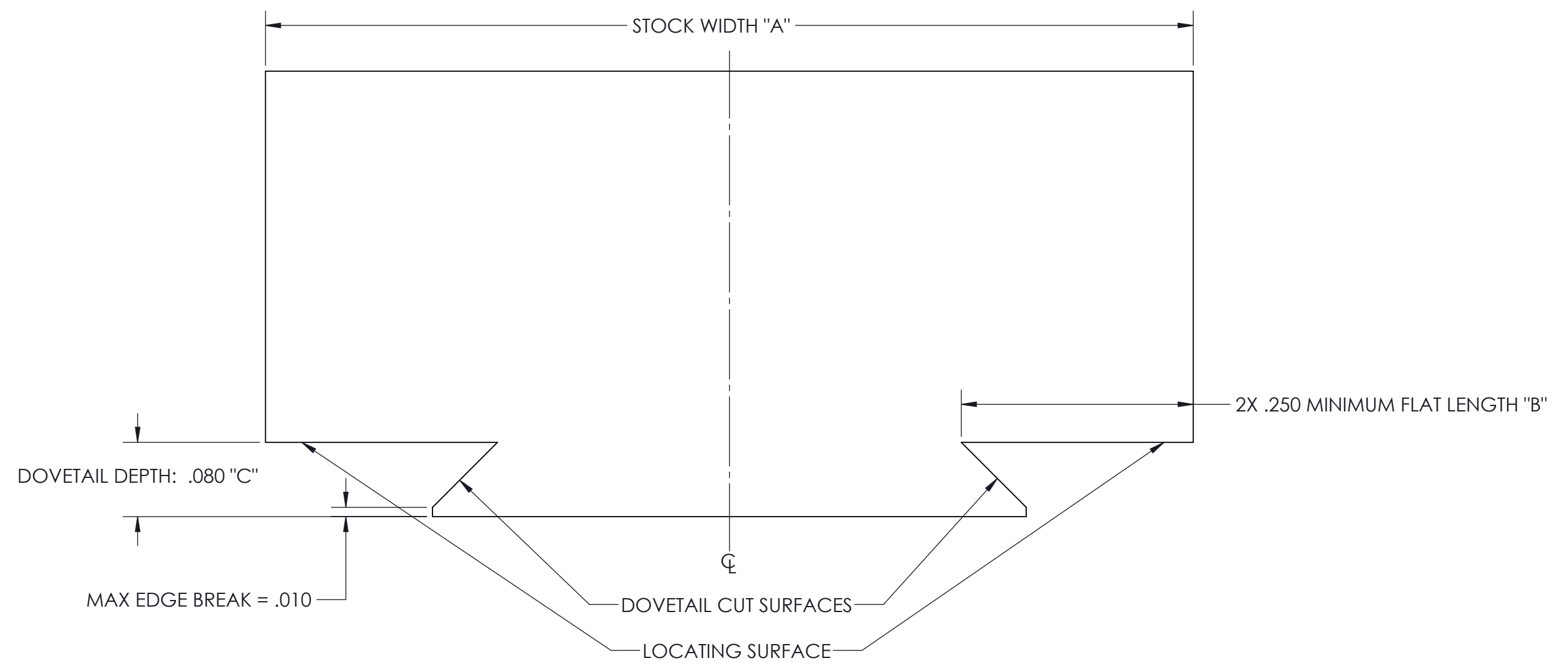


NOTES:

1. PROGRAM DOVETAIL CUTTER TO CUT TO "B" FROM THE PART CENTERLINE
2. PROGRAM .010" EDGE BREAK ON DOVETAIL POINT
3. PROGRAM DOVETAIL CUTTER TO CUT TO DIMENSION "C", ROUGHING CUTTER SHOULD LEAVE .003 MIN STOCK
4. DIMENSION "C" IS THE MOST CRITICAL DIMENSION, DIMENSIONS "A" AND "B" WILL CHANGE DEPENDING ON YOUR STOCK SIZE.

WISE DOVETAIL STOCK PREPARATION

WORKS WITH ALL 5TH AXIS VISES



INCH <small>DRAWN IN ACCORDANCE WITH ASME Y14.5-2009</small> PROPRIETARY AND CONFIDENTIAL	TOLERANCES <small>UNLESS OTHERWISE SPECIFIED</small>			<small>WWW.FIFTHAXIS.COM</small> 7140 ENGINEER ROAD SAN DIEGO, CA 92111 P (858) 505-0432 F (858) 505-9344
	<small>X ± 0.1 .XX ± 0.01</small> <small>.X ± 0.05 .XXX ± 0.005</small> <small>ANGULAR ± 0.5°</small>	<small>THIRD ANGLE PROJECTION</small> 		
<small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FIFTH AXIS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FIFTH AXIS, INC. IS PROHIBITED.</small>	SIZE B	PART NO. DSP-V	REV A	<small>DO NOT SCALE DRAWING</small>